

### **TECHNICAL DATA SHEET**

# ANTIWEAR HYDRAULIC OILS ISO 22, 32, 46, 68, 100, 150, 220

ISO 22 PRODUCT # 11169, 11171, 11172
ISO 32 PRODUCT # 10401, 10403, 10414, 18057
ISO 46 PRODUCT # 10404, 10406, 10415, 18058
ISO 68 PRODUCT # 10407, 10409, 10416, 18059
ISO 100 PRODUCT # 10503, 11188, 11189, 11190
ISO 150 PRODUCT # 11106, 10672, 11126
ISO 220 PRODUCT # 10961, 10962, 10963

GRADE, ISO	<b>ASTM</b>	22	32	46	68
API Gravity	D-1298	33.76	32.27	31.1	30.21
Specific Gravity @ 60°F	D-1298	.856	.864	.870	.875
Density @ 60°F, Lbs/US Gal	D-1298	7.126	7.210	7.25	7.294
Flash Point, PMCC °F	D-93	>400	>400	>400	>400
Viscosity @ 40°C, cSt	D-445	23.2	32.0	46.6	68
Viscosity @ 100°C, cSt	D-445	4.7	5.56	7.32	9.1
Viscosity Index	D-2270	122	110	119	105
Color	Visual	0.5/ Clear	<b>Pale Yellow</b>	<b>Pale Yellow</b>	<b>Pale Yellow</b>
ISO Cleanliness Rating	ISO 4406				
	<b>Particle Count</b>	16/14/11	16/14/11	16/14/11	16/14/11
RPVOT (minutes)	D-2272	>540	>540	>540	>540

GRADE, ISO	ASTM	100	150	220
API Gravity	D-1298	30.11	29.45	29.3
Specific Gravity @ 60°F	D-1298	.875	.879	.88
Density @ 60°F, Lbs/US Gal	D-1298	7.287	7.317	7.324
Flash Point, PMCC °F	D-93	>400	>400	>400
Viscosity @ 40°C, cSt	<b>D-445</b>	101.1	155.76	213.3
Viscosity @ 100°C, cSt	D-445	11.78	15.43	20.2
Viscosity Index	D-2270	105	100	110
Color	Visual	<b>0.5</b> / Clear	<b>0.5</b> / Clear	<b>0.5/ Clear</b>
ISO Cleanliness Rating	ISO 4406			
•	<b>Particle Count</b>	16/14/11	16/14/11	16/14/11
RPVOT (minutes)	D-2272	>540	>540	>540

# **ANTI-WEAR HYDRAULIC OILS - CONT.**

**LUCAS Anti-Wear Hydraulic Oils** are blended from premium paraffinic base oils and compounded with multiple chemical components to produce a product with superior performance.

#### **Features:**

- Dispersants same level as used in premium Automatic Transmission Fluids (ATF)
- Antioxidants
- Copper Passivators (Copper alloy corrosion inhibitors)
- Friction Modifiers
- Four Times more total additive than typical AW HF
- ISO Cleanliness to 16/14/11 by extreme filtration

#### **Benefits that result from the features listed above:**

- Cleaner hydraulic system, from pumps to valves & actuators and hydraulic motors
- Longer fluid life with less lacquer and varnish
- Protection of parts made of copper alloys like brass and bronze
- Less wear-and-tear on the entire hydraulic system
- Less energy consumed in the operation of the hydraulic system due to lower frictional losses

**LUCAS Anti-Wear Hydraulic Oils** resist oxidation for longer life and greater machine cleanliness. In industry standard oxidation tests, Lucas AW Hydraulic Fluids exceeded the performance of industry leading products by between double and four times. Dispersancy is a major feature of Lucas AW Hydraulic Fluids so that lacquer and gums do not accumulate on hydraulic components. Friction modifiers reduce energy consumption and wear-and-tear on expensive components, reducing the likelihood of equipment failure. Copper passivators inhibit corrosion of copper alloys. Finally, Lucas Hydraulic Fluids are filtered before packaging to an ISO Cleanliness rating of 16/14/11. It is generally acknowledged that suspended particles in hydraulic oil is the major contributor to wear in hydraulic systems.

Hydraulic fluid life varies according to the severity of the operation, but Lucas Anti-Wear Hydraulic Fluids will outlast standard hydraulic oil by double, **up to 12,000 hours of service.** 

## **LUCAS Anti-Wear Hydraulic Oils** are suitable for use in:

**AFNOR E 48-603** 

**AFNOR NF E 48-690** 

**AFNOR NF E 48-691** 

**AIST 126** 

**AIST 127** 

**AIST 136** 

ANSI/ AGMA 9005-E02-RO

**ASTM D6158 HM** 

BF Goodrich 0152

Bosch Rexroth RE 90220

Cincinnati Machine P68

Cincinnati Machine P69

Cincinnati Machine P70

**Denison HF-0** 

**Denison HF-1** 

**Denison HF-2** 

DIN 51524, Part 2

**DIN 51506 VDL** 

Husky HS 207

Vickers I-286-S

Vickers M2950-S

Ford- M-6C32

**GM LH-04-1** 

**GM LH-06-1** 

**GM LH-15-1** 

GM LS-2

ISO 11158 HM

JCMAS P041 HK Hydraulic Specification

Jeffrey #87

Lee-Norse 100-1

Racine, variable volume vane pumps

**SAE MS 1004 (HM)** 

SEB 181222

KraussMaffei equipment (ISO 46)